



Three-dimensional NiCo₂O₄ nanosheets and nanoflowers electrodeposited with palladium nanoparticles on nickel foam for the hydrogen evolution reaction

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ARTICLE INFO

Keywords:

3D structure
Alkaline
Hydrogen evolution reaction (HER)
Nickel cobalt oxide
Nickel foam

ABSTRACT

By combining NiCo₂O₄ with good hydrogen evolution reaction (HER) properties and palladium (Pd) nanoparticles with excellent conductivity, a highly efficient and stable catalyst is prepared for HER. The NiCo₂O₄ nanosheets and NiCo₂O₄ nanoflowers are produced on the nickel foam (NF) with a large specific surface area by a one-step hydrothermal method and the NiCo₂O₄ nanoflowers are uniformly distributed in the NiCo₂O₄ nanosheets to form a three-dimensional (3D) electrode. Compared to conventional NiCo₂O₄, the 3D NiCo₂O₄ electrode provides more active sites (Ni and Co) for oxygen adsorption thus reducing the energy required to break H–O bonds to promote HER. When NiCo₂O₄/NF is combined with Pd nanoparticles (Pd/NiCo₂O₄/NF), the HER performance is improved greatly because of the synergistic effects rendered by the 3D structure of NiCo₂O₄ and Pd nanoparticles. The overpotential of Pd/NiCo₂O₄/NF is 69 mV at a current density is 10 mA/cm² and it is stable for 10 h in alkaline environments. The materials design and properties provide useful information for future development of commercial hydrogen production.

1. Introduction

Burning of fossil fuels is producing deleterious environmental effects and clean energy sources are important to the modern society [1–3]. Hydrogen energy (H₂) is a promising alternative to fossil fuel [4,5] because combustion of H₂ gives out more energy than most other substances and the byproduct of water does not pose environmental threats. One of the desirable means to produce pure hydrogen is water electrolysis or water splitting, which involves two basic semi-reactions: the hydrogen evolution reaction (HER) and oxygen evolution reaction (OER) [6]. The main obstacle impeding large-scale production of H₂ by water splitting is the lack of efficient and stable catalysts. Platinum (Pt) is the best HER catalyst but has disadvantages such as the high cost and natural scarcity. Some metals can replace Pt based on the volcanic diagram and Pd also delivers good HER performance when combined with other substances [7]. However, although Pd in combination with metals

can increase the HER activity of HER, the overpotential tends to be high and so more energy is needed to break H–O bonds in water dissociation.

Although Pd nanoparticles can improve the HER activity of hydroxyl compounds, the HER activity also depends on the other characteristics of the electrode materials. Transition metal oxides containing Ni, Mn, and Co have been suggested to be alternative electrode materials [8] and mixed transition metal oxides such as NiCo₂O₄ and MnCo₂O₄ have also been proposed for HER [9]. For example, Ni²⁺ replaces Co²⁺ in the spinel Co₃O₄ and cubic crystal of CoO to form NiCo₂O₄ and NiCoO₂, respectively [10,11] and the HER properties of NiCoO₂ with different morphologies such as nanoflakes, nanoparticles, nanowires, and nanoflowers have been studied. For substrates, NF is a good choice due to its high specific surface area and low cost. For example, Zhang et al. grew Co₂MnO₄ on NF for hydrogen evolution [12]. In addition, changing the structure of the sample can also optimize the hydrogen evolution performance of the sample. For example, the 3D Multipods structure grown

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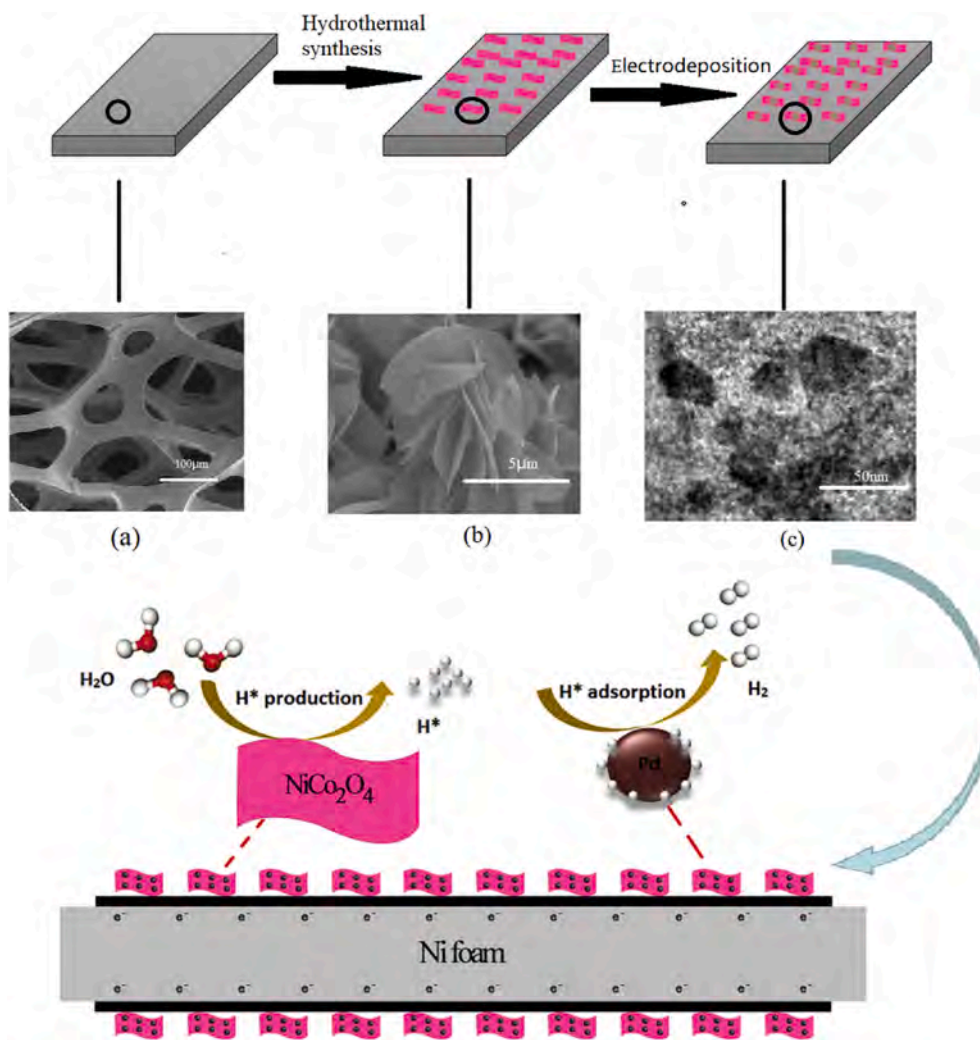


Fig. 1. Structure of Pd/NiCo₂O₄/NF and corresponding HER process.

on NF by Chen et al. is used for hydrogen evolution [13], Feng et al. optimized the hydrogen evolution electrode by modifying the electrode with Pd [14].

In this work, a three-dimensional (3D) NiCo₂O₄ structure is designed to enhance the HER activity. Orderly NiCo₂O₄ nanoflowers are prepared on nanosheets by a one-step hydrothermal method and Pd nanoparticles are incorporated into the 3D NiCo₂O₄ structure to produce synergistic effects. In addition to providing a large number of active sites for oxygen adsorption, the energy needed to break H–O bonds is reduced to improve the HER activity.

2. Materials and methods

2.1. The experimental items

The NF was purchased from Guang Sheng Jia New Materials Co., Ltd., China and palladium chloride (PdCl₂) was obtained from Henan Dashun Industrial Corporation. Cobalt nitrate (Co(NO₃)₂·6H₂O), nickel nitrate (Ni(NO₃)₂·6H₂O), urea (H₂NCONH₂), and ammonium fluoride (NH₄F) were acquired from Beijing Chemical Corporation and KOH was obtained from Aladdin Ltd., Shanghai, China. All the chemicals were used without purification and processing and deionized distilled water was used in the experiments.

2.2. Preparation of NiCo₂O₄/NF

The NF pieces with dimensions of 10 mm × 10 mm × 1.5 mm were cleaned ultrasonically with deionized water, hydrochloric acid, deionized water, alcohol and deionized water sequentially and dried in an oven at 60 °C for 30 min. 0.3877 g of nickel nitrate hexahydrate, 0.7761 g of cobalt nitrate hexahydrate, and 0.4805 g of urea were added to 80 mL of deionized water and sonicated for 15 min to obtain a clear pink solution. The solution was put into a reactor in which the NF was put on the inner wall at an angle of 45°. The sealed reactor was put in a water bath at 120 °C for 3 h. After natural cooling to room temperature, the NF was rinsed with deionized water, put on a silicon wafer, and annealed at 350 °C for 2 h to produce NiCo₂O₄/NF.

2.3. Synthesis of Pd/NiCo₂O₄/NF

Pd/NiCo₂O₄/NF was prepared by electrochemical deposition. 19.62 mg of PdCl₂, 0.75 g of NH₄Cl, and 2.34 g of EDTA were placed in 40 mL of deionized water and the pH was adjusted to 8 by addition of NH₄OH. The sample was subjected to electrodeposition at a current density of 10 mA/cm² for 20 min, rinsed with deionized water, and dried at 60 °C for 30 min.

2.4. Materials characterization

Scanning electron microscopy (SEM, Tescan MIRA 3XMU), field-

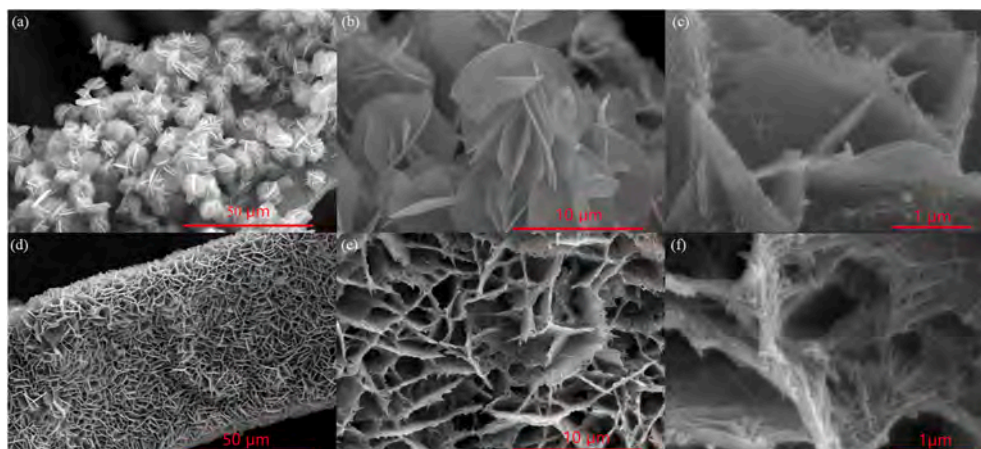


Fig. 2. (a–e) SEM images of Pd/NiCo₂O₄/NF at different magnifications.

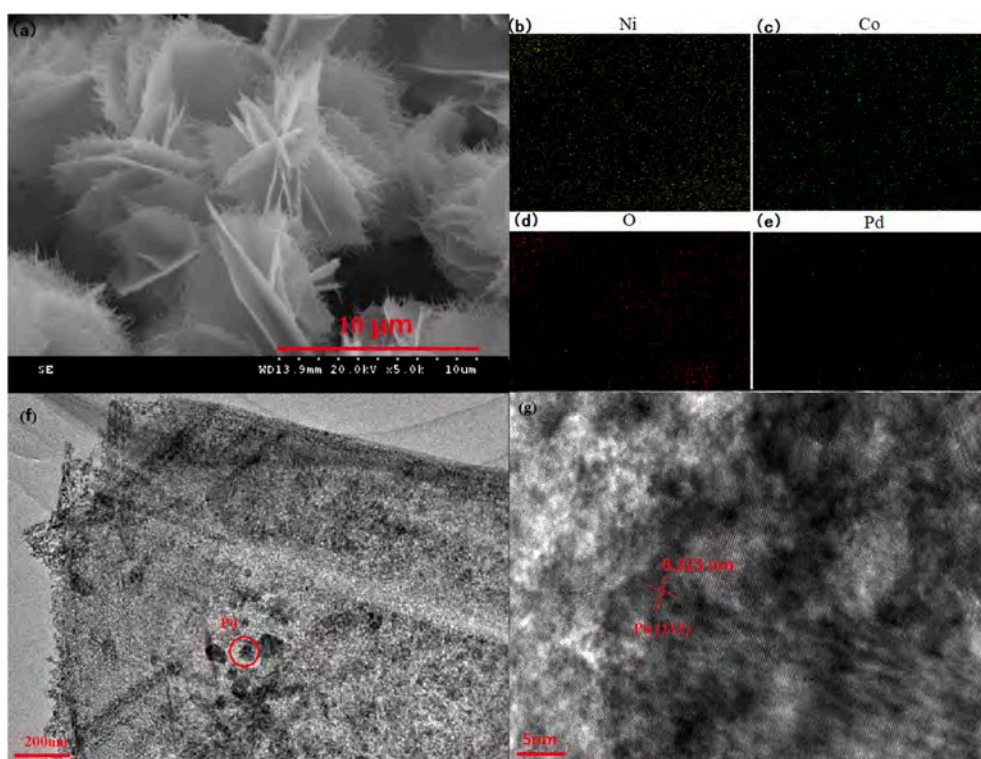


Fig. 3. (a) Partial SEM image of Pd/NiCo₂O₄/NF; (b ~ e) Pd, Ni, Co, and O distributions of Pd/NiCo₂O₄/NF; (f) TEM micrographs of Pd/NiCo₂O₄/NF; (g) HR-TEM micrographs of Pd/NiCo₂O₄/NF.

emission transmission electron microscopy (TEM/HRTEM, JEM 2100F), X-ray photoelectron spectroscopy (XPS, ESCALAB250Xi), and X-Ray diffraction (XRD) were performed to characterize the morphology, composition, and structure of the samples. Elemental composition was determined by the inductively coupled plasma mass-spectrometer (ICP-MS, Elan DRC II PerkinElmer SCIEX).

2.5. Electrochemical measurements

An electrochemical workstation (Shanghai Chenhua CHI760D) was employed to monitor hydrogen evolution in 0.1 M aqueous KOH. The counter and reference electrodes were a platinum foil and saturated calomel electrode, respectively. The polarization curves (LSV) were acquired at a scanning rate of 10 mV/s and the Tafel slope was determined from the polarization curve. Electrochemical impedance

spectroscopy (EIS) was carried out in the frequency range between 100 kHz and 0.01 Hz and CV was conducted to determine the active surface area of the samples.

3. Results and discussion

3.1. Characterization

Fig. 1 shows the 3D structure of Pd/NiCo₂O₄/NF and HER. Many sites adsorb oxygen due to H–O bonds and a large amount of H_{ads} is converted into H₂ while Pd promotes ion transport in the reaction. The morphology of Pd/NiCo₂O₄/NF is examined by scanning electron microscopy (SEM). Fig. 2(a) shows that many NiCo₂O₄ nanoflowers with a diameter of about 6 μm are formed on the NF and the high-magnification SEM images of the NiCo₂O₄ nanoflowers are depicted in Fig. 2(b) and

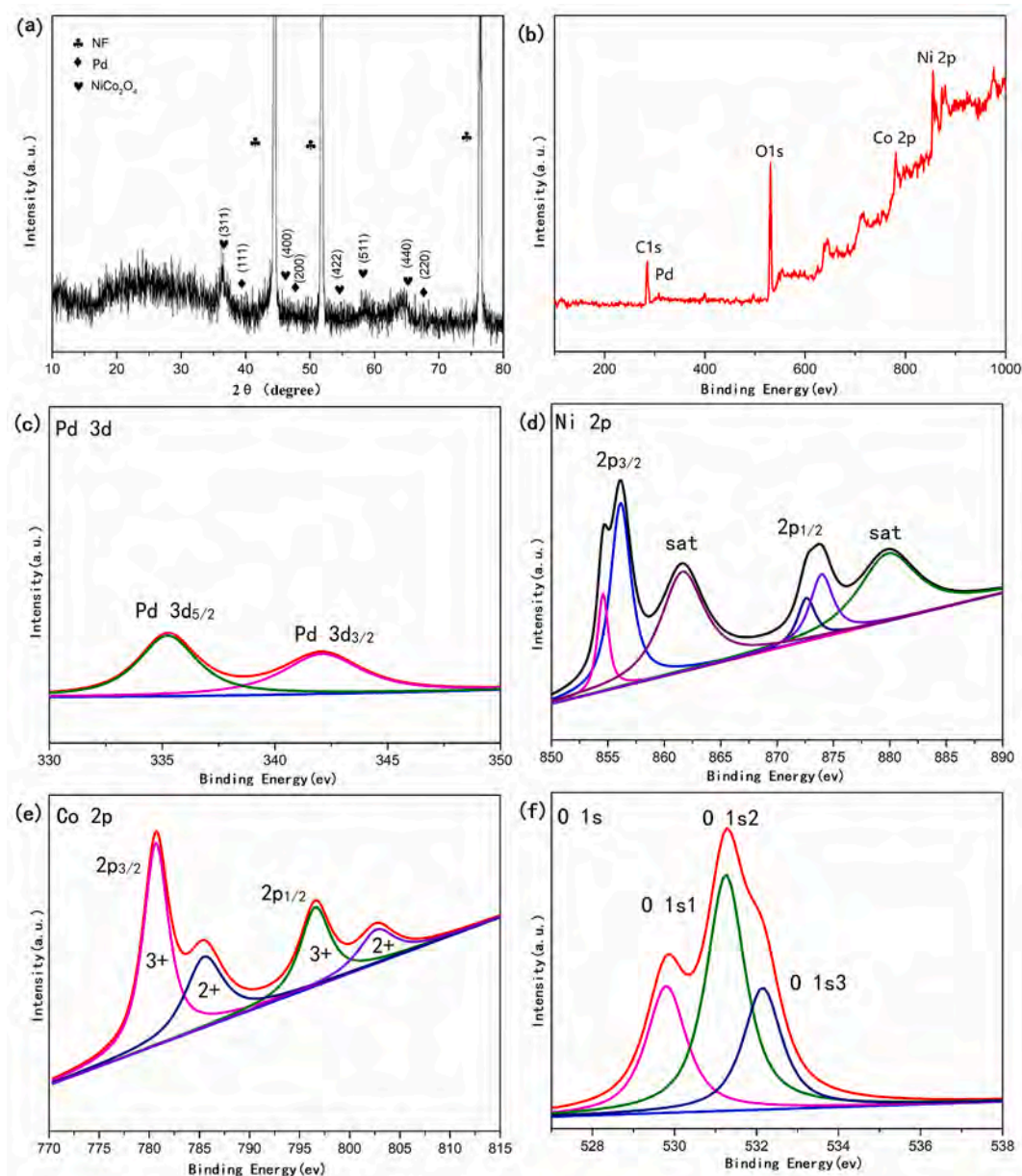


Fig. 4. (a) XRD of Pd/NiCo₂O₄/NF; (b) XPS of Pd/NiCo₂O₄/NF; (c) Pd 3d, (d) Ni 2p, (e) Co 2p and (f) O 1s regions.

(c). The NiCo₂O₄ nanoflowers are composed of many interconnected nanoflakes. Fig. 2(d ~ f) show the magnified images of the NiCo₂O₄ nanoflakes on NF and these nanoflakes are loose and evenly distributed. However, the size of these nanoflakes is different from that of the nanoflowers. The NiCo₂O₄ nanoflowers prepared on aligned nanoflakes provide abundant sites for oxygen attachment to reduce the energy required to break H–O bonds. Pd/NiCo₂O₄/NF is analyzed by Mapping as shown in Fig. 3(b)~(e) shows that Ni, Co, O and Pd are distributed evenly. Fig. 3(f) shows that the nanoflakes are separated from the sample after sonication due to loose agglomeration, we can see that the diameter of Pd is about 50 nm. Fig. 3(g) shows the HRTEM micrograph. It can be seen that the lattice fringe of 0.223 nm is consistent with the Pd (111) plane.

The composition and structure of Pd/NiCo₂O₄/NF is determined by XRD. In Fig. 4(a), the obvious peaks at $2\theta = 44.8^\circ$, 52.3° and 76.8° are assigned to the NF. The peaks at $2\theta = 40.2^\circ$, 46.9° , 68.4° are indexed to the crystal planes (111), (200) and (220) of Pd (JCPDS 46e1043). The other sharp peaks at $2\theta = 18.6^\circ$, 32.6° , 37.3° and 62.3° belong to the crystal planes (311), (400), (422), (511) and (440) of NiCo₂O₄ (JCPDS

20e0781). The results indicate that Pd/NiCo₂O₄/NF has been successfully obtained. Fig. 4(b) presents the spectrum of Pd/NiCo₂O₄/NF revealing O 1s, Pd, Ni 2p, and Co 2p peaks. As shown in Fig. 4(c), the two rotation orbits (Pd⁰ and Pd²⁺) constitute the 3D spectrum of Pd and the peaks of Pd⁰ and Pd²⁺ are located at 342.5 eV and 377.1 eV, respectively. Fig. 4(d) reveals Ni²⁺ and Ni³⁺ and Co²⁺ and Co³⁺ are observed from Fig. 4(e). Fig. 4(f) shows the O 1s1 peak at 529.6 eV, defect oxygen O 1s2 peak at 531.3 eV, and hydroxyl O 1s3 peak at 533.5 eV. O 1s1 exists in NiCo₂O₄ and O 1s3 exists in water.

3.2. Electrochemical assessment of HER activity

To study the hydrogen evolution activity of Pd/NiCo₂O₄/NF under alkaline conditions, three electrodes including the clean NF, one covered with Pd on NF (Pd/NF), and one covered with NiCo₂O₄ on NF (NiCo₂O₄/NF) are compared. The three-electrode test was carried out in 0.1 M KOH with the platinum electrode as the counter electrode, Pd/NiCo₂O₄/NF, NF, NiCo₂O₄/NF, or Pd/NF as the working electrode, and saturated calomel electrode as the reference electrode. The current density and

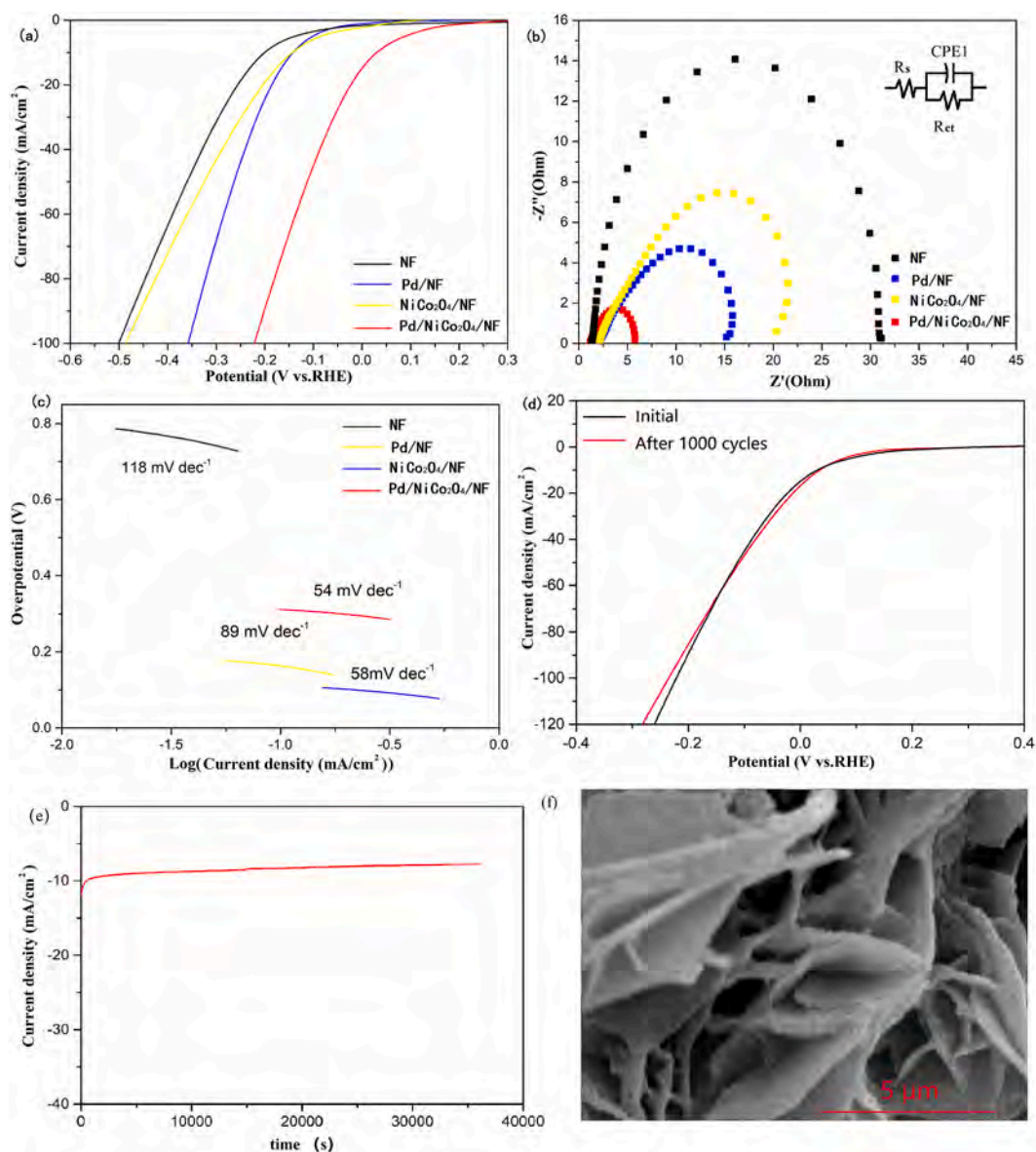


Fig. 5. (a) LSV of NF, Pd/NF, NiCo₂O₄/NF, and Pd/NiCo₂O₄/NF; (b) Nyquist plots of NF, Pd/NF, NiCo₂O₄/NF, and Pd/NiCo₂O₄/NF; (c) Tafel plots of NF, Pd/NF, NiCo₂O₄/NF, and Pd/NiCo₂O₄/NF; (d) Polarization initially and after 1000 cycles of Pd/NiCo₂O₄/NF; (e) chronoamperometric curves; (f) SEM images of Pd/NiCo₂O₄/NF after chronoamperometric curves of 10 h.

overpotential of the electrode are derived from the LSV in Fig. 5(a). The current densities increase with potentials. The overpotential (192 mV) of the pristine NF is the highest at the current density of 10 mA/cm². When NF is covered by Pd or 3D NiCo₂O₄, the overpotentials decrease to 141 mV and 143 mV respectively. Pd nanoparticles improve the electrical conductivity and the 3D NiCo₂O₄ provides more active sites for oxygen adsorption. Pd/NiCo₂O₄/NF shows the lowest potential of 69 mV, due to the synergistic effects of the 3D structure of NiCo₂O₄ and Pd. The content of Pd in the electrodes (Pd/NiCo₂O₄/NF and Pd/NF) were investigated by ICP-MS. The loading mass of Pd nanoparticles on the Pd/NiCo₂O₄/NF electrode was 0.44 mg (0.44 mg/cm²), which was similar to that of the Pd/NF electrode 0.43 mg (0.43 mg/cm²).

Electrochemical impedance spectroscopy (EIS) is carried to study the mechanism. The Nyquist plots of Pd/NiCo₂O₄/NF, Pd/NF, NiCo₂O₄/NF, and NF are obtained at $\eta = 100$ mV and between 100 kHz and 0.01 Hz, as shown in Fig. 5(b). The Nyquist equivalent circuit is shown in the inset in Fig. 5(b), where R_s is the equivalent resistance of the electrolyte, CPE1 is the constant phase element, and R_{ct} is the charge transfer

resistance. The resistance of the electrolyte is basically unchanged and the main influence is from R_{ct} . The fitted curve resembles a semicircle and generally speaking, a smaller diameter of the semicircle indicates smaller resistance. The Nyquist results show that Pd/NiCo₂O₄/NF has the smallest resistance of 5.53 Ω in comparison with NF (29.7 Ω), NiCo₂O₄/NF (17.8 Ω), and Pd/NF (14.7 Ω). The results are in line with LSV, indicating that Pd/NiCo₂O₄/NF has the fastest charge transfer rate compared to Pd/NF, NiCo₂O₄/NF, and NF.

The Tafel slopes are determined from the linear region of the Tafel plots according to the Tafel equation: $\eta = a + b \log i$ (where η is the overpotential, b is the Tafel slope, and i is the current density) and a represents the overpotential when the current density is a single value. The Tafel slope is related to the properties of the electrode materials, electrode surface state, solution composition, temperature and other factors. According to the value of the a , the difficulty in the electron transfer steps in different electrode systems can be compared. The Tafel slopes of Pd/NiCo₂O₄/NF (54 mV/dec), NiCo₂O₄/NF (58 mV/dec), Pd/NF (89 mV/dec) and NF (118 mV/dec) shown in Fig. 5(c) reveal that

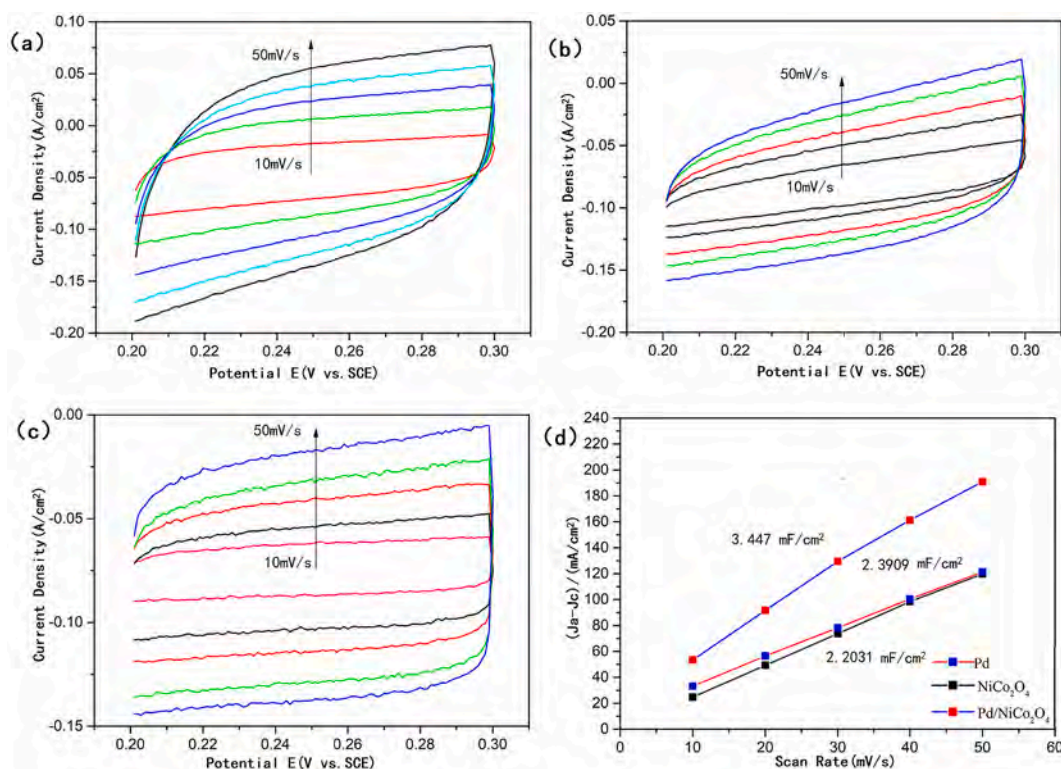
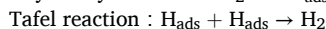
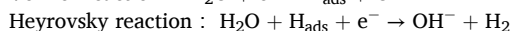
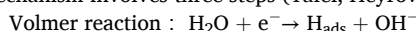


Fig. 6. CV of (a) Pd/NiCo₂O₄/NF, (b) NiCo₂O₄/NF, and (c) Pd/NF; (d) Linear fitting of the capacitive currents at scanning rates from 10 mV/s to 50 mV/s.

kinetically, Pd/NiCo₂O₄/NF exhibits enhanced activity. The HER mechanism involves three steps (Tafel, Heyrovsky, and Volmer):



The Volmer reaction is an essential step in hydrogen evolution and occurs at the Tafel slope of 120 mV/dec, whereas those of the Heyrovsky and Tafel reactions are at 40 mV/dec and 30 mV/dec, respectively. The Tafel slopes of Pd/NiCo₂O₄/NF (54 mV/dec), NiCo₂O₄/NF (58 mV/dec), Pd/NF (89 mV/dec), and NF (118 mV/dec) are between 40 mV/dec and 120 mV/dec, indicating that the Volmer reaction and Heyrovsky reaction are the main reactions as consistent with the LSV results.

CV cycling is performed to study the stability of Pd/NiCo₂O₄/NF. Fig. 5(d) shows the polarization curves of Pd/NiCo₂O₄/NF for the initial cycle and after 1000 CV cycles at a rate of 100 mV/s in the range between 1.0 V and 1.4 V. There is no significant change in the activity of Pd/NiCo₂O₄/NF during cycling. The black line represents the initial data and the potential is 222 mV when the current density reaches 100 mA/cm². As shown in the red line, the potential is 227 mV when the current density reaches 100 mA/cm² after 1000 cycles. The small change indicates that Pd/NiCo₂O₄/NF essentially retains the original activity. In order to explore the stability of the electrode, it is necessary to test the time evolution of the electrode and the results are shown in Fig. 5(e). The input voltage is the open circuit voltage and the initial slope indicates that it takes some time to reach a stable state. In the next 10 h, the current density is basically stable and it can thus be inferred that Pd/NiCo₂O₄/NF has good chemical activity and stability. Fig. 5(f) shows that the morphology and structure of the Pd/NiCo₂O₄/NF nanosheet arrays are main tained after 10 h.

To determine the activity of the specific surface area, CV is carried out and the results are displayed in Fig. 6(a)–6(c). CV is conducted on Pd/NF, NiCo₂O₄/NF and Pd/NiCo₂O₄/NF at different rates (10–50 mV/s) in the voltage range of 0.2–0.3 V. The diagram shows of rectangles in different regions. Each rectangle represents a stable state at the same scanning rate by trial and error. The nonuniform line is caused by the

Table 1

Comparison of the HER performance of various catalysts reported in the literature.

Catalyst	Overpotential (mV)	Tafel (mV/dec)	ref
NiCo ₂ O ₄ /NF	164	107	[15]
NiFe/NF	148	110	
NiFe/NiCo ₂ O ₄ /NF	105	88	
Pd/MOF	105	85	[16]
Ag@PdAg	93	83	[17]
Pd/3D-N-Rgo	92.9	136	[18]
Pt/c	44	30	[19]
Pt/NF	16.6	87.9	[20]
Pd/NiCo ₂ O ₄ /NF	69	54	This work
NiCo ₂ O ₄ /NF	143	58	

narrow testing range but does not affect the experimental analysis. The larger rectangular area shows the greater specific surface area on the electrode and a greater activity leads to higher energy storage capacity. Therefore, with increasing scanning rates, the energy storage effect of the electrode is better. For example, at a scanning rate of 50 mV/s and voltage of 0.25V, the current density of Pd/NiCo₂O₄/NF is positive but that of Pd/NiCo₂O₄/NF is negative. This is observed at any scanning rate and therefore, Pd/NiCo₂O₄/NF has a bigger active specific surface area and better energy storage capacity than the others. Fig. 6(d) shows the Cdl values of Pd/NiCo₂O₄/NF (3.447 mF/cm²), Pd/NF (2.3909 mF/cm²), and NiCo₂O₄/NF (2.2031 mF/cm²) and the larger Cdl indicates better catalytic properties for Pd/NiCo₂O₄/NF and larger greater electrochemical active surface area in HER.

In order to illustrate the advantages of Pd/NiCo₂O₄/NF in HER, a comparison is made with other electrodes as shown in Table 1. For example, Xiao et al. have prepared NiCo₂O₄ nanosheets on NF for HER but the effects are not as good as those of the 3D NiCo₂O₄ nanostructure in our study. Furthermore, the 3D NiCo₂O₄ nanostructure is easier to fabricate than the single-layer NiCo₂O₄ nanosheets and penetration of the electrolyte OH⁻ is also facilitated in NiCo₂O₄ for better HER.

Although other researchers have used Pd nanoparticles to improve the HER properties, their materials are still relatively expensive and the performance is typically not as good as that of our 3D NiCo₂O₄. In fact, the performance of our electrode is second only to that of the Pt/c and Pt/NF electrode.

4. Conclusion

NiCo₂O₄ nanoflowers with a diameter of about 6 μm are prepared on NiCo₂O₄ nanoflakes coated on NF to obtain 3D NiCo₂O₄/NF, which is then modified with Pd nanoparticles by electrodeposition to produce Pd/NiCo₂O₄/NF. The Pd/NiCo₂O₄/NF electrode does not require a binder. In the electrochemical assessment using the conventional three-electrode configuration, Pd/NiCo₂O₄/NF shows an overpotential of 69 mV at a current density of 10 mA/cm² as well as the smallest Tafel slope (54 mV/dec). It is because the NiCo₂O₄ nanoflowers prepared on the aligned nanoflakes provide more active sites (Ni and Co) for oxygen adsorption and reduce the energy required to break H–O bonds. The Pd nanoparticles also decrease the energy required to break up hydroxide groups. Our experimental results show that the 3D NiCo₂O₄ structure with Pd nanoparticles has higher HER activity and the materials design and excellent performance reported in this paper bode well for the design of high-performance electrode materials.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Acknowledgements

We would like to thank the Engineering Research Center of Agricultural Multi-Dimensional Sensor Information Perception, Heilongjiang Province, and Heilongjiang Provincial Key Laboratory of Micro-Nano Sensor Component. This work was jointly supported by the Fundamental Research Funds in Heilongjiang Provincial Universities (Nos. 135109244, 135309115, 135309211, 135409104 and 135409423), Heilongjiang Science Foundation Project (JQ2019F003 and ZD2019F004), as well as City University of Hong Kong Strategic Research Grant (SRG) (No. 7005505).

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